

2. 113 Form Feed Area (continued)

FORM-OUT CONTACT OPERATING BAIL CLEARANCE - S

To Check

With the typing unit in stop condition, place the reset follower lever on the low part of the cam by pushing in on the zeroizing button and rotating the pulley until the required situation is obtained.

Requirement

Min 0.005 inch---Max 0.015 inch between form-out bail and insulator.

To Adjust

Loosen clampscrew and position contact bracket. Tighten clampscrew.

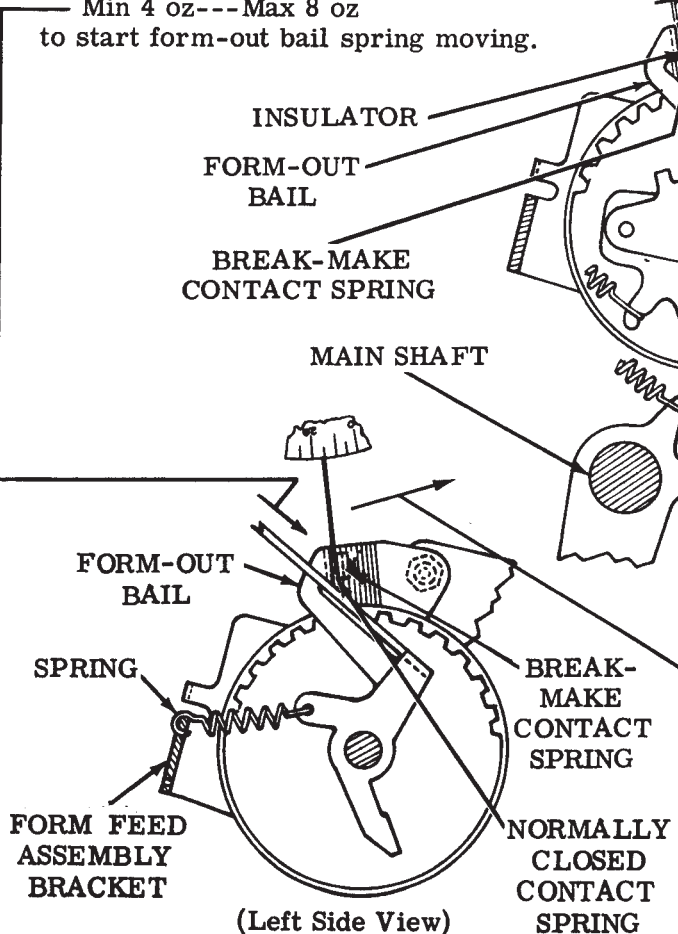
Related Adjustments

Affected By
TRIP LEVER ENGAGEMENT — FORM-OUT - S (2. 103)

FORM-OUT BAIL SPRING - S

Requirement

With the form-out lever latched
Min 4 oz---Max 8 oz to start form-out bail spring moving.



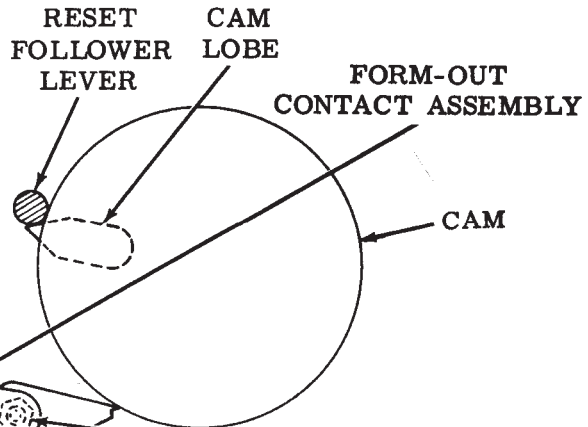
FORM-OUT CONTACT PRESSURE AND GAP - S

(1) Requirement

With the form-out bail not in contact with the insulator
Min 0.008 inch---Max 0.018 inch between a contact of the break-make contact spring and the contact of the normally open contact spring.

To Adjust

Bend the normally open contact spring.



(2) Requirement

With the form-out bail not in contact with the insulator
Min 15 grams---Max 20 grams to separate break-make contact spring and the normally closed contact spring.

To Adjust

Bend the normally closed contact spring.

Related Adjustments

Affected By
FORM FEED BELT TENSION - S (2. 94)
TRIP LEVER UPSTOP POSITION - S (Early Design) (2. 106)