

31336 VIA COLINAS, WESTLAKE VILLAGE, CA 91361



SMOKE SIGNAL BROADCASTING

TEL (213) 889-9340

TWX 910-494-4965

DCB-4 DOUBLE DENSITY DISK CONTROLLER

COPYRIGHT c 1980
SMOKE SIGNAL BROADCASTING

DCB-4 SWITCH SETTINGS

To boot DQS68D properly with the DCB-4, the sense switches on the DCB-4 must be set properly. The following table defines the proper switch settings for both 5" and 8" configurations. Refer to the disk driver program source listing for further information on these switches.

SWITCH SETTINGS FOR THE DCB-4

	OPEN OFF	CLOSED ON		
S1-1	DOUBLE	SINGLE	SINGLE/DOUBLE SIDED DRIVE	OFF
S1-2	8"	5"	DRIVE SIZE SELECT	OFF
S1-3	DOUBLE	SINGLE	SINGLE/DOUBLE DENSITY DRIVE	OFF
S1-4	DOUBLE	SINGLE	SINGLE/DOUBLE TRACK DENSITY DRIVE	ON
S1-5,6			5 6 STEPPING SPEED 8"drive / 5"drive	ON
			-----	ON
Note: the first step rate is for 8" drives and the second is for 5" drives	0 0	3/6 ms	0 => ON 1 => OFF	ON
	1 0	6/12 ms		ON
	0 1	10/20 ms		ON
	1 1	15/30 ms		ON
S1-7	40	35	40/35 TRACK DRIVE	

To set up an 8"/double sided/double density drive for booting:

set S1-1, 2 and 3 to OFF/OPEN position

set S1-4 to ON/CLOSED position (SINGLE TRACK DENSITY)

select the proper step rate per the drive manufacturer's specified rate:

REMAX drives are rated for 3 ms step rates
(S1-5 ON, S1-6 ON)

SHUGART 800/850 drives are rated for 6 ms
(S1-5 OFF, S1-6 ON)

TANDON TM100 drives are rated for 6 ms.
(S1-5 ON, S1-6 ON)

SHUGART 400 drives are rated for 30 ms.
(S1-5 OFF, S1-6 OFF)

For the users of SSB's SCB-68, a jumper (or switch) must be installed on the cpu board. By jumpering W9 on the cpu board, the DCB-4 can be run with a processor speed above 1.0 Mhz.

NOTE: W9 ON THE SCB-68 MUST BE INSTALLED FOR PROPER OPERATION OF THE DCB-4 ABOVE 1.0 MHZ.

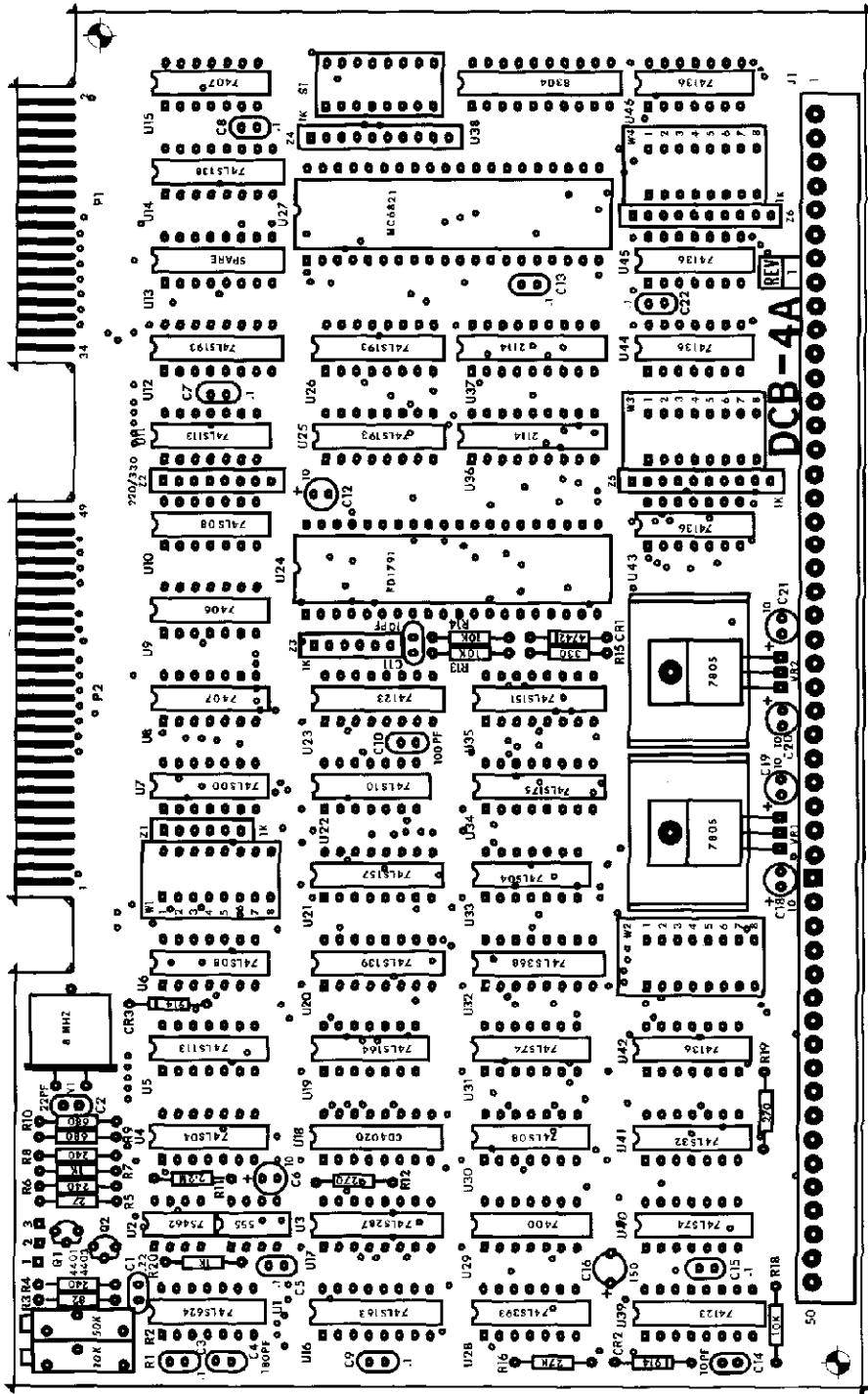
NOTE: REFER TO THE NOTICE FOR USERS OF THE SWTP MP-2A CPU BOARD FOR PROPER OPERATION WITH THE DCB-4.







REDUCE TO 6.000



SMOKE SIGNAL BROADCASTING

THE DUAL DENSITY CONTROLLER
SILASCREEN ASSEMBLY

REV. 1.1.1
IMP. No. 0-79
REV. 1
DCB-4A



WESTERN DIGITAL CORPORATION

FD 179X-01 Floppy Disk Formatter/Controller Family

FEATURES

- TWO VFO CONTROL SIGNALS
- SOFT SECTOR FORMAT COMPATIBILITY
- AUTOMATIC TRACK SEEK WITH VERIFICATION
- ACCOMMODATES SINGLE AND DOUBLE DENSITY FORMATS
 - IBM 3740 Single Density (FM)
 - IBM System 34 Double Density (MFM)
- READ MODE
 - Single/Multiple Sector Read with Automatic Search or Entire Track Read
 - Selectable 128 Byte or Variable length Sector
- WRITE MODE
 - Single/Multiple Sector Write with Automatic Sector Search
 - Entire Track Write for Diskette Formatting
- SYSTEM COMPATIBILITY
 - Double Buffering of Data 8 Bit Bi-Directional Bus for Data, Control and Status
 - DMA or Programmed Data Transfers
 - All Inputs and Outputs are TTL Compatible
 - On-Chip Track and Sector Registers/Comprehensive Status Information

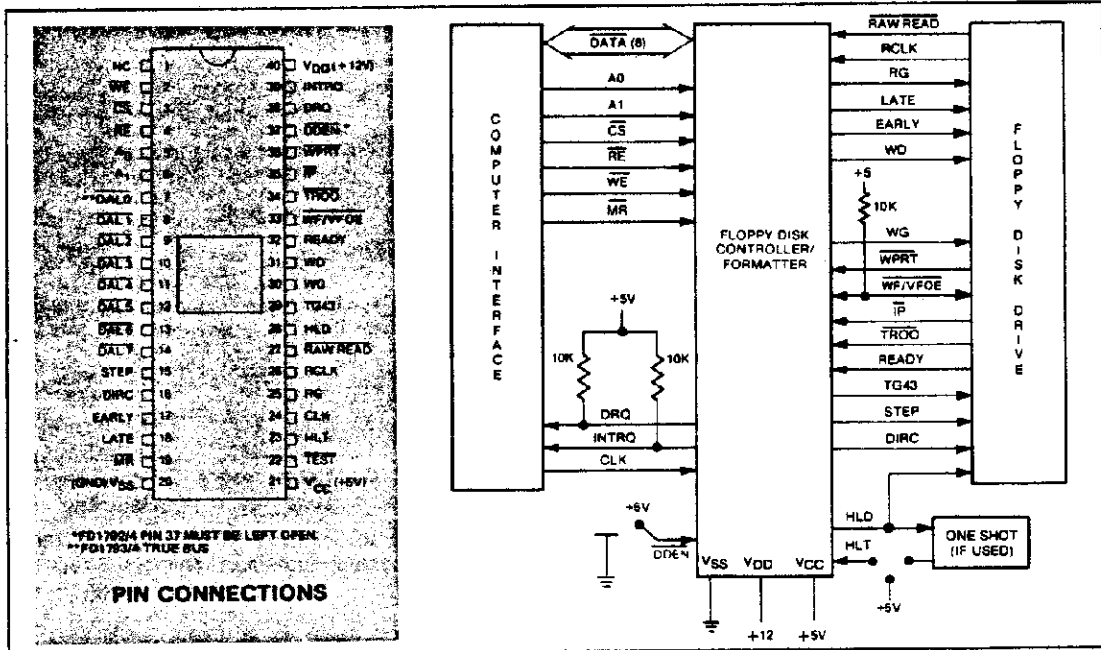
- PROGRAMMABLE CONTROLS
 - Selectable Track to Track Stepping Time
 - Side Select Compare
- WRITE PRECOMPENSATION (MFM AND FM)
- WINDOW EXTENSION
- INCORPORATES ENCODING/DECODING AND ADDRESS MARK CIRCUITRY
- FD1792/4 IS SINGLE DENSITY ONLY
- FD1793/4 HAS TRUE DAL LINES

179X-01 FAMILY CHARACTERISTICS

FEATURES	1791-01	1792-01	1793-01	1794-01
Single Density (FM)	X	X	X	X
Double Density (MFM)	X		X	
True Data Bus			X	X
Inverted Data Bus	X	X		
Write Precomp	X	X	X	X
Window Extension	X	X	X	X

APPLICATIONS

- FLOPPY DISK DRIVE INTERFACE
- SINGLE OR MULTIPLE DRIVE CONTROLLER/FORMATTER
- NEW MINI-FLOPPY CONTROLLER



FD179X SYSTEM BLOCK DIAGRAM

GENERAL DESCRIPTION

The FD179X are MOS LSI devices which perform the functions of a Floppy Disk Formatter/Controller in a single chip implementation. The FD179X, which can be considered the end result of both the FD1771 and FD1781 designs, is IBM 3740 compatible in single density mode (FM) and System 34 compatible in Double Density Mode (MFM). The FD179X contains all the features of its predecessor the FD1771, plus the added features necessary to read/write and format a double density diskette. These include address mark detection, FM and MFM encode and decode logic, window extension, and write precompensation. In order to maintain compatibility, the FD1771, FD1781, and FD179X designs were made as close as

possible with the computer interface, instruction set, and I/O registers being identical. Also, head load control is identical. In each case, the actual pin assignments vary by only a few pins from any one to another.

The processor interface consists of an 8-bit bidirectional bus for data, status, and control word transfers. The FD179X is set up to operate on a multiplexed bus with other bus-oriented devices.

The FD179X is fabricated in N-channel Silicon Gate MOS technology and is TTL compatible on all inputs and outputs. The 1793 is identical to the 1791 except the DAL lines are TRUE for systems that utilize true data busses.

PIN OUTS

PIN NUMBER	PIN NAME	SYMBOL	FUNCTION		
1	NO CONNECTION	NC	Pin 1 is internally connected to a back bias generator and must be left open by the user.		
19	MASTER RESET	\overline{MR}	A logic low on this input resets the device and loads HEX 03 into the command register. The Not Ready (Status Bit 7) is reset during \overline{MR} ACTIVE. When \overline{MR} is brought to a logic high a RESTORE Command is executed, regardless of the state of the Ready signal from the drive. Also, HEX 01 is loaded into sector register.		
20	POWER SUPPLIES	V_{SS}	Ground		
21		V_{CC}	+5V \pm 5%		
40		V_{DD}	+12V \pm 5%		
COMPUTER INTERFACE:					
2	WRITE ENABLE	\overline{WE}	A logic low on this input gates data on the DAL into the selected register when \overline{CS} is low.		
3	CHIP SELECT	\overline{CS}	A logic low on this input selects the chip and enables computer communication with the device.		
4	READ ENABLE	\overline{RE}	A logic low on this input controls the placement of data from a selected register on the DAL when \overline{CS} is low.		
5,6	REGISTER SELECT LINES	A0, A1	These inputs select the register to receive/transfer data on the DAL lines under \overline{RE} and \overline{WE} control:		
		A1	A0	\overline{RE}	\overline{WE}
		0	0	Status Reg	Command Reg
		0	1	Track Reg	Track Reg
		1	0	Sector Reg	Sector Reg
		1	1	Data Reg	Data Reg
7-14	DATA ACCESS LINES	$\overline{DAL0-DAL7}$	Eight bit inverted Bidirectional bus used for transfer of data, control, and status. This bus is receiver enabled by \overline{WE} or transmitter enabled by \overline{RE} .		
24	CLOCK	CLK	This input requires a free-running square wave clock for internal timing reference, 2 MHz for 8" drives, 1 MHz for mini-drives.		

PIN NUMBER	PIN NAME	SYMBOL	FUNCTION
38	DATA REQUEST	DRQ	This open drain output indicates that the DR contains assembled data in Read operations, or the DR is empty in Write operations. This signal is reset when serviced by the computer through reading or loading the DR in Read or Write operations, respectively. Use 10K pull-up resistor to +5.
39	INTERRUPT REQUEST	INTRQ	This open drain output is set at the completion of any command and is reset when the STATUS register is read or the command register is written to. Use 10K pull-up resistor to +5.
FLOPPY DISK INTERFACE:			
15	STEP	STEP	The step output contains a pulse for each step.
16	DIRECTION	DIRC	Direction Output is active high when stepping in, active low when stepping out.
17	EARLY	EARLY	Indicates that the WRITE DATA pulse occurring while Early is active (high) should be shifted early for write precompensation.
18	LATE	LATE	Indicates that the write data pulse occurring while Late is active (high) should be shifted late for write precompensation.
22	<u>TEST</u>	<u>TEST</u>	This input is used for testing purposes only and should be tied to +5V or left open by the user unless interfacing to voice coil actuated motors.
23	HEAD LOAD TIMING	HLT	When a logic high is found on the HLT input the head is assumed to be engaged.
25	READ GATE	RG	A high level on this output indicates to the data separator circuitry that a field of zeros (or ones) has been encountered, and is used for synchronization.
26	READ CLOCK	RCLK	A nominal square-wave clock signal derived from the data stream must be provided to this input. Phasing (i.e. RCLK transitions) relative to RAW READ is important but polarity (RCLK high or low) is not.
27	<u>RAW READ</u>	<u>RAW READ</u>	The data input signal directly from the drive. This input shall be a negative pulse for each recorded flux transition.
28	HEAD LOAD	HLD	The HLD output controls the loading of the Read-Write head against the media.
29	TRACK GREATER THAN 43	TG43	This output informs the drive that the Read/Write head is positioned between tracks 44-76. This output is valid only during Read and Write Commands.
30	WRITE GATE	WG	This output is made valid before writing is to be performed on the diskette.
31	WRITE DATA	WD	A 250 ns (MFM) or 500 ns (FM) pulse per flux transition. WD contains the unique Address marks as well as data and clock in both FM and MFM formats.

PIN NUMBER	PIN NAME	SYMBOL	FUNCTION
32	READY	READY	This input indicates disk readiness and is sampled for a logic high before Read or Write commands are performed. If Ready is low the Read or Write operation is not performed and an interrupt is generated. Type I operations are performed regardless of the state of Ready. The Ready input appears in inverted format as Status Register bit 7.
33	$\overline{\text{WRITE FAULT}}$ $\overline{\text{VFO ENABLE}}$	$\overline{\text{WF/VFOE}}$	This input detects writing fault indications from the drive. When $\text{WG} = 1$ and $\overline{\text{WF}}$ goes low the current Write command is terminated and the Write Fault status bit is set. The $\overline{\text{WF}}$ input should be made inactive (high) when WG becomes inactive. When $\text{WG} = 0$, this pin functions as a VFO enable output. $\overline{\text{VFOE}}$ is made active when the head is fully engaged and data is being inspected off of the diskette.
34	$\overline{\text{TRACK 00}}$	$\overline{\text{TR00}}$	This input informs the FD179X that the Read/Write head is positioned over Track 00.
35	$\overline{\text{INDEX PULSE}}$	$\overline{\text{IP}}$	This input informs the FD179X when the index hole is encountered on the diskette.
36	$\overline{\text{WRITE PROTECT}}$	$\overline{\text{WPRT}}$	This input is sampled whenever a Write Command is received. A logic low terminates the command and sets the Write Protect Status bit.
37	$\overline{\text{DOUBLE DENSITY}}$	$\overline{\text{DDEN}}$	This pin selects either single or double density operation. When $\overline{\text{DDEN}} = 0$, double density is selected. When $\overline{\text{DDEN}} = 1$, single density is selected. This line must be left open on the 1792/4

ORGANIZATION

The Floppy Disk Formatter block diagram is illustrated on page 5. The primary sections include the parallel processor interface and the Floppy Disk interface.

Data Shift Register—This 8-bit register assembles serial data from the Read Data input ($\overline{\text{RAW READ}}$) during Read operations and transfers serial data to the Write Data output during Write operations.

Data Register—This 8-bit register is used as a holding register during Disk Read and Write operations. In Disk Read operations the assembled data byte is transferred in parallel to the Data Register from the Data Shift Register. In Disk Write operations information is transferred in parallel from the Data Register to the Data Shift Register.

When executing the Seek command the Data Register holds the address of the desired Track position. This register is loaded from the DAL and gated onto the DAL under processor control.

Track Register—This 8-bit register holds the track number of the current Read/Write head position. It is

incremented by one every time the head is stepped in (towards track 76) and decremented by one when the head is stepped out (towards track 00) if the verify flag is on. The contents of the register are compared with the recorded track number in the ID field during disk Read, Write, and Verify operations. The Track Register can be loaded from or transferred to the DAL. This Register should not be loaded when the device is busy.

Sector Register (SR)—This 8-bit register holds the address of the desired sector position. The contents of the register are compared with the recorded sector number in the ID field during disk Read or Write operations. The Sector Register contents can be loaded from or transferred to the DAL. This register should not be loaded when the device is busy.

Command Register (CR)—This 8-bit register holds the command presently being executed. This register should not be loaded when the device is busy unless the new command is a force interrupt. The command register can be loaded from the DAL, but not read onto the DAL.

Read Enable (\overline{RE}) are active (low logic state) or act as input receivers when \overline{CS} and Write Enable (\overline{WE}) are active.

When transfer of data with the Floppy Disk Controller is required by the host processor, the device address is decoded and \overline{CS} is made low. The address bits A1 and A0, combined with the signals \overline{RE} during a Read operation or \overline{WE} during a Write operation are interpreted as selecting the following registers:

A1-A0	READ (\overline{RE})	WRITE (\overline{WE})
0 0	Status Register	Command Register
0 1	Track Register	Track Register
1 0	Sector Register	Sector Register
1 1	Data Register	Data Register

During Direct Memory Access (DMA) types of data transfers between the Data Register of the FD179X and the processor, the Data Request (DRQ) output is used in Data Transfer control. This signal also appears as status bit 1 during Read and Write operations.

On Disk Read operations the Data Request is activated (set high) when an assembled serial input byte is transferred in parallel to the Data Register. This bit is cleared when the Data Register is read by the processor. If the Data Register is read after one or more characters are lost, by having new data transferred into the register prior to processor readout, the Lost Data bit is set in the Status Register. The Read operation continues until the end of sector is reached.

On Disk Write operations the data Request is activated when the Data Register transfers its contents to the Data Shift Register, and requires a new data byte. It is reset when the Data Register is loaded with new data by the processor. If new data is not loaded at the time the next serial byte is required by the Floppy Disk, a byte of zeroes is written on the diskette and the Lost Data bit is set in the Status Register.

At the completion of every command an INTRQ is generated. INTRQ is reset by either reading the status register or by loading the command register with a new command. In addition, INTRQ is generated if a Force Interrupt command condition is met.

FLOPPY DISK INTERFACE

The 1791 and 1793 have two modes of operation according to the state of \overline{DDEN} (Pin 37). When $\overline{DDEN} = 1$, single density is selected. In either case, the CLK input (Pin 24) is at 2 MHz. However, when interfacing with the mini-floppy, the CLK input is set at 1 MHz for both single density and double density. When the clock is at 2 MHz, the stepping rates of 3, 6, 10, and 15 ms are obtainable. When CLK equals 1 MHz these times are doubled. The 1792/4 operates in the single density mode only, with Pin 37 left open by the user.

HEAD POSITIONING

Five commands cause positioning of the Read-Write head (see Command Section). The period of each positioning step is specified by the r field in bits 1 and 0 of the command word. After the last directional step an additional 15 milliseconds of head settling time takes place if the Verify flag is set in Type I commands. Note that this time doubles to 30 ms for a 1 MHz clock. If $\overline{TEST} = 0$, there is zero settling time. There is also a 15 ms head settling time if the E flag is set in any Type II or III command.

The rates (shown in Table 1) can be applied to a Step-Direction Motor through the device interface.

Step—A 2 μ s (MFM) or 4 μ s (FM) pulse is provided as an output to the drive. For every step pulse issued, the drive moves one track location in a direction determined by the direction output.

Direction (DIRC)—The Direction signal is active high when stepping in and low when stepping out. The Direction signal is valid 12 μ s before the first stepping pulse is generated.

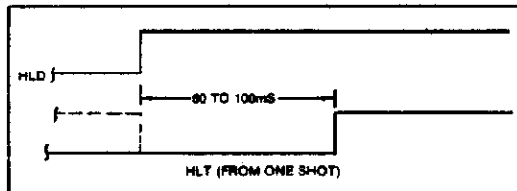
When a Seek, Step or Restore command is executed an optional verification of Read-Write head position can be performed by setting bit 2 ($V = 1$) in the command word to a logic 1. The verification operation begins at the end of the 15 millisecond settling time after the head is loaded against the media. The track number from the first encountered ID Field is compared against the contents of the Track Register. If the track numbers compare and the ID Field Cyclic Redundancy Check (CRC) is correct, the verify operation is complete and an INTRQ is generated with no errors. The FD179X must find an ID field with correct track number and correct CRC within 5 revolutions of the media; otherwise the seek error is set and an INTRQ is generated.

Table 1. STEPPING RATES

CLK	2 MHz	2 MHz	1 MHz	1 MHz	2 MHz	1 MHz
\overline{DDEN}	0	1	0	1	X	X
R1 R0	$\overline{TEST}=1$	$\overline{TEST}=1$	$\overline{TEST}=1$	$\overline{TEST}=1$	$\overline{TEST}=0$	$\overline{TEST}=0$
0 0	3 ms	3 ms	6 ms	6 ms	200 μ s	400 μ s
0 1	6 ms	6 ms	12 ms	12 ms	200 μ s	400 μ s
1 0	10 ms	10 ms	20 ms	20 ms	200 μ s	400 μ s
1 1	15 ms	15 ms	30 ms	30 ms	200 μ s	400 μ s

The Head Load (HLD) output controls the movement of the read/write head against the media. HLD is activated at the beginning of a Type I command if the h flag is set ($h = 1$), at the end of the Type I command if the verify flag ($V = 1$), or upon receipt of any Type II or III command. Once HLD is active it remains active until either a Type I command is received with ($h = 0$ and $V = 0$); or if the FD179X is in an idle state (non-busy) and 15 index pulses have occurred.

Head Load Timing (HLT) is an input to the FD179X which is used for the head engage time. When HLT = 1, the FD179X assumes the head is completely engaged. The head engage time is typically 30 to 100 ms depending on drive. The low to high transition on HLD is typically used to fire a one shot. The output of the one shot is then used for HLT and supplied as an input to the FD179X.



HEAD LOAD TIMING

When both HLD and HLT are true, the FD179X will then read from or write to the media. The "and" of HLD and HLT appears as a status bit in Type I status.

In summary for the Type I commands: if $h = 0$ and $V = 0$, HLD is reset. If $h = 1$ and $V = 0$, HLD is set at the beginning of the command and HLT is not sampled nor is there an internal 15 ms delay. If $h = 0$ and $V = 1$, HLD is set near the end of the command, an internal 15 ms occurs, and the FD179X waits for HLT to be true. If $h = 1$ and $V = 1$, HLD is set at the beginning of the command. Near the end of the command, after all the steps have been issued, an internal 15 ms delay occurs and the FD179X then waits for HLT to occur.

For Type II and III commands with E flag off, HLD is made active and HLT is sampled until true. With E flag on, HLD is made active, an internal 15 ms delay occurs and then HLT is sampled until true.

DISK READ OPERATIONS

Sector lengths of 128, 256, 512 or 1024 are obtainable in either FM or MFM formats. For FM, DDEN should be placed to logical "1." For MFM formats, DDEN should be placed to a logical "0." Sector lengths are determined at format time by a special byte in the "ID" field. If this Sector length byte in the ID field is zero, then the sector length is 128 bytes. If 01 then 256 bytes. If 02, then 512 bytes. If 03, then the sector length is 1024 bytes. The number of sectors per track as far as the FD179X is concerned can be from 1 to 255 sectors. The number of tracks as far as the FD179X is concerned is from 0 to 255 tracks. For IBM 3740 compatibility, sector lengths are 128 bytes with 26 sectors per track. For System 34 compatibility (MFM), sector lengths are 256 bytes/sector with 26 sectors/track; or lengths of 1024 bytes/sector with 8 sectors/track. (See Sector Length Table.)

For read operations, the FD179X requires RAW READ Data (Pin 27) signal which is a 250 ns pulse per flux transition and a Read clock (RCLK) signal to indicate flux transition spacings. The RCLK (Pin 26) signal is provided by some drives but if not it may be

derived externally by Phase lock loops, one shots, or counter techniques. In addition, a Read Gate Signal is provided as an output (Pin 25) which can be used to inform phase lock loops when to acquire synchronization. When reading from the media in FM, RG is made true when 2 bytes of zeroes are detected. The FD179X must find an address mark within the next 10 bytes; otherwise RG is reset and the search for 2 bytes of zeroes begins all over again. If an address mark is found within 10 bytes, RG remains true as long as the FD179X is deriving any useful information from the data stream. Similarly for MFM, RG is made active when 4 bytes of "00" or "FF" are detected. The FD179X must find an address mark within the next 16 bytes, otherwise RG is reset and search resumes.

During read operations (WG = 0), the \overline{VFOE} (Pin 33) is provided for phase lock loop synchronization. \overline{VFOE} will go active when:

- Both HLT and HLD are True
- Settling Time, if programmed, has expired
- The 179X is inspecting data off the disk

If $\overline{WF/VFOE}$ is not used, leave open or tie to a 10K resistor to +5.

DISK WRITE OPERATION

When writing is to take place on the diskette the Write Gate (WG) output is activated, allowing current to flow into the Read/Write head. As a precaution to erroneous writing the first data byte must be loaded into the Data Register in response to a Data Request from the FD179X before the Write Gate signal can be activated.

Writing is inhibited when the Write Protect input is a logic low, in which case any Write command is immediately terminated, an interrupt is generated and the Write Protect status bit is set. The Write Fault input, when activated, signifies a writing fault condition detected in disk drive electronics such as failure to detect write current flow when the Write Gate is activated. On detection of this fault the FD179X terminates the current command, and sets the Write Fault bit (bit 5) in the Status Word. The Write Fault input should be made inactive when the Write Gate output becomes inactive.

For write operations, the FD179X provides Write Gate (Pin 30) and Write Data (Pin 31) outputs. Write data consists of a series of 500 ns pulses in FM (DDEN = 1) and 250 ns pulses in MFM (DDEN = 0). Write Data provides the unique address marks in both formats.

Also during write, two additional signals are provided for write precompensation. These are EARLY (Pin 17) and LATE (Pin 18). EARLY is active true when the WD pulse appearing on (Pin 30) is to be written early. LATE is active true when the WD pulse is to be written LATE. If both EARLY and LATE are low when the WD pulse is present, the WD pulse is to be written at nominal. Since write precompensation values vary from disk manufacturer to disk manufacturer, the actual value is determined by several one shots or delay lines which are located external to the FD179X. The write precompensation signals EARLY and LATE are valid for the duration of WD in both FM and MFM formats.

Whenever a Read or Write command (Type II or III) is received the FD179X samples the Ready input. If this input is logic low the command is not executed and an interrupt is generated. All Type I commands are performed regardless of the state of the Ready input. Also, whenever a Type II or III command is received, the TG43 signal output is updated.

COMMAND DESCRIPTION

The FD179X will accept eleven commands. Command words should only be loaded in the Command Register when the Busy status bit is off (Status bit 0). The one exception is the Force Interrupt command. Whenever a command is being executed, the Busy status bit is set. When a command is completed, an interrupt is generated and the Busy status bit is reset. The Status Register indicates whether the completed command encountered an error or was fault free. For ease of discussion, commands are divided into four types. Commands and types are summarized in Table 2.

Table 2. COMMAND SUMMARY

		BITS						
TYPE	COMMAND	7	6	5	4	3	2	1 0
I	Restore	0	0	0	0	h	V	r ₁ r ₀
I	Seek	0	0	0	1	h	V	r ₁ r ₀
I	Step	0	0	1	u	h	V	r ₁ r ₀
I	Step In	0	1	0	u	h	V	r ₁ r ₀
I	Step Out	0	1	1	u	h	V	r ₁ r ₀
II	Read Sector	1	0	0	m	S	E	C 0
II	Write Sector	1	0	1	m	S	E	C a ₀
III	Read Address	1	1	0	0	0	E	0 0
III	Read Track	1	1	1	0	0	E	0 0
III	Write Track	1	1	1	1	0	E	0 0
IV	Force Interrupt	1	1	0	1	i ₃	i ₂	i ₁ i ₀

Note: Bits shown in TRUE form.

Table 3. FLAG SUMMARY

TYPE I COMMANDS
h = Head Load Flag (Bit 3)
h = 1, Load head at beginning
h = 0, Unload head at beginning
V = Verify flag (Bit 2)
V = 1, Verify on destination track
V = 0, No verify
r₁r₀ = Stepping motor rate (Bits 1-0)
Refer to Table 1 for rate summary
u = Update flag (Bit 4)
u = 1, Update Track register
u = 0, No update

Table 4. FLAG SUMMARY

TYPE II & III COMMANDS
m = Multiple Record flag (Bit 4)
m = 0, Single Record
m = 1, Multiple Records
a₀ = Data Address Mark (Bit 0)
a ₀ = 0, FB (Data Mark)
a ₀ = 1, FB (Deleted Data Mark)
E = 15 ms Delay (2MHz)
E = 1, 15 ms delay
E = 0, no 15 ms delay
S = Side Select Flag
S = 0, Compare for Side 0
S = 1, Compare for Side 1
C = Side Compare Flag
C = 0, disable side select compare
C = 1, enable side select compare

Table 5. FLAG SUMMARY

TYPE IV COMMAND
i₁ = Interrupt Condition flags (Bits 3-0)
i ₀ = 1, Not-Ready to Ready Transition
i ₁ = 1, Ready to Not-Ready Transition
i ₂ = 1, Index Pulse
i ₃ = 1, Immediate Interrupt
i ₃ -i ₀ = 0, Terminate with no Interrupt

TYPE I COMMANDS

The Type I Commands include the Restore, Seek, Step, Step-in, and Step-Out commands. Each of the Type I Commands contains a rate field (r₀r₁), which determines the stepping motor rate as defined in Table 1.

The Type I Commands contain a head load flag (h) which determines if the head is to be loaded at the beginning of the command. If h = 1, the head is loaded at the beginning of the command (HLD output is made active). If h = 0, HLD is deactivated. Once the head is loaded, the head will remain engaged until the FD179X receives a command that specifically disengages the head. If the FD179X is idle (busy = 0) for 15 revolutions of the disk, the head will be automatically disengaged (HLD made inactive).

The Type I Commands also contain a verification (V) flag which determines if a verification operation is to take place on the destination track. If V = 1, a verification is performed, if V = 0, no verification is performed.

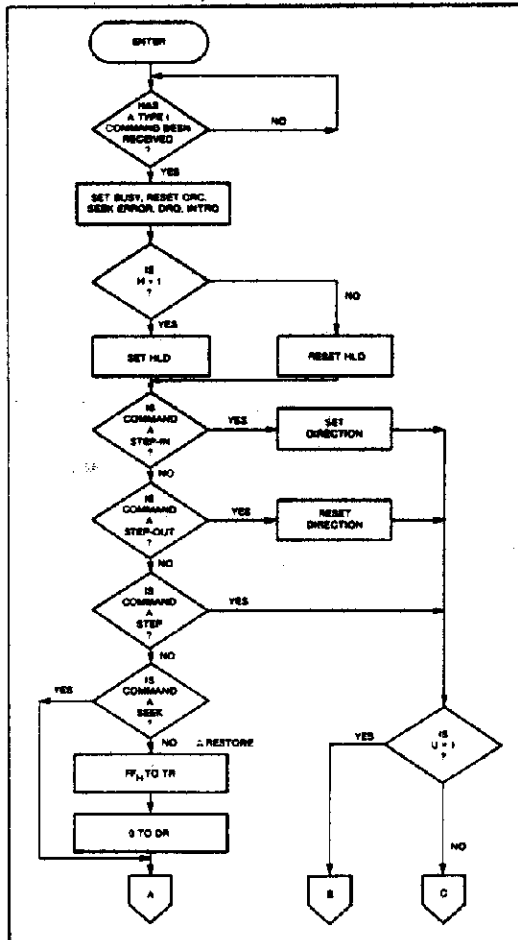
During verification, the head is loaded and after an internal 15 ms delay, the HLT input is sampled. When HLT is active (logic true), the first encountered ID field is read off the disk. The track address of the

ID field is then compared to the Track Register; if there is a match and a valid ID CRC, the verification is complete, an interrupt is generated and the Busy status bit is reset. If there is not a match but there is valid ID CRC, an interrupt is generated, and Sook Error Status bit (Status bit 4) is set and the Busy status bit is reset. If there is a match but not a valid CRC, the CRC error status bit is set (Status bit 3), and the next encountered ID field is read from the disk for the verification operation. If an ID field with a valid CRC cannot be found after four revolutions of the disk, the FD179X terminates the operation and sends an interrupt, (INTRQ).

The Step, Step-In, and Step-Out commands contain an Update flag (U). When U = 1, the track register is updated by one for each step. When U = 0, the track register is not updated.

RESTORE (SEEK TRACK 0)

Upon receipt of this command the Track 00 (TROO) input is sampled. If TROO is active low indicating the Read-Write head is positioned over track 0, the Track

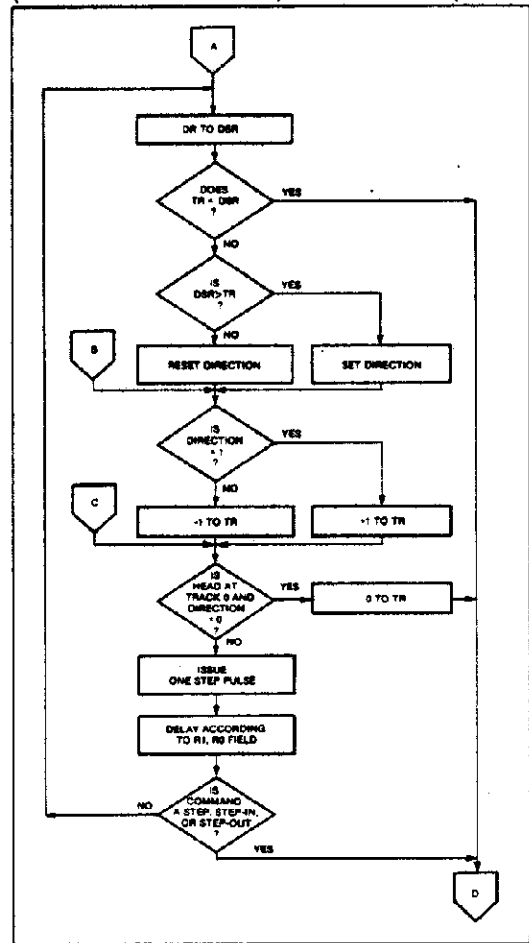


TYPE I COMMAND FLOW

Register is loaded with zeroes and an interrupt is generated. If TROO is not active low, stepping pulses (pins 15 to 16) at a rate specified by the nr₀ field are issued until the TROO input is activated. At this time the Track Register is loaded with zeroes and an interrupt is generated. If the TROO input does not go active low after 255 stepping pulses, the FD179X terminates operation, interrupts, and sets the Seek error status bit. A verification operation takes place if the V flag is set. The h bit allows the head to be loaded at the start of command. Note that the Restore command is executed when MR goes from an active to an inactive state.

SEEK

This command assumes that the Track Register contains the track number of the current position of the Read-Write head and the Data Register contains the desired track number. The FD179X will update the Track register and issue stepping pulses in the appropriate direction until the contents of the Track register are equal to the contents of the Data Register (the desired track location). A verification operation



TYPE I COMMAND FLOW

ter exceeds the number of sectors on the track or until the Force Interrupt command is loaded into the Command Register, which terminates the command and generates an interrupt.

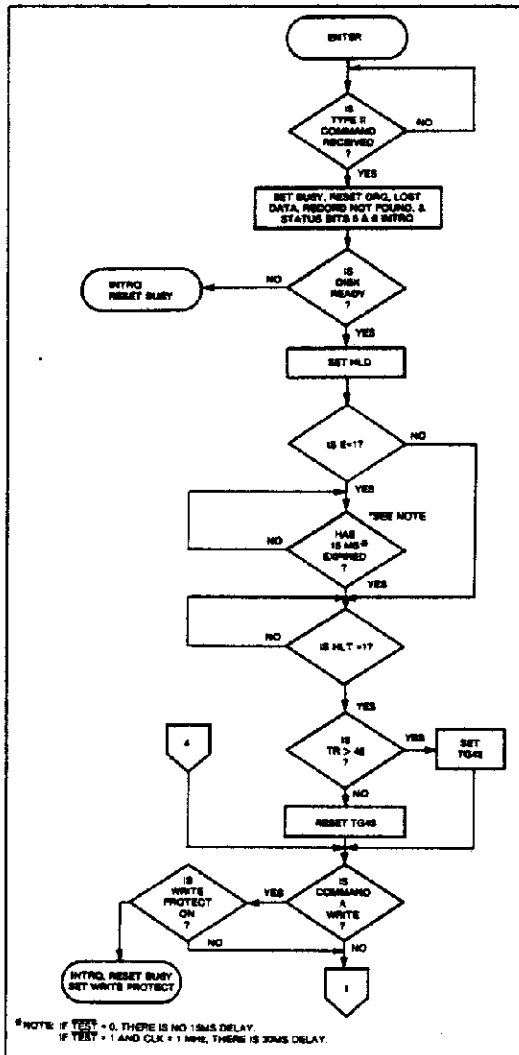
If the Sector Register exceeds the number of sectors on the track, the Record-Not-Found status bit will be set.

The Type II commands also contain side select compare flags. When C = 0, no side comparison is made. When C = 1, the LSB of the side number is read off the ID Field of the disk and compared with the contents of the (S) flag. If the S flag compares with the side number recorded in the ID field, the 179X continues with the ID search. If a comparison is not made within 5 index pulses, the interrupt line is made active and the Record-Not-Found status bit is set.

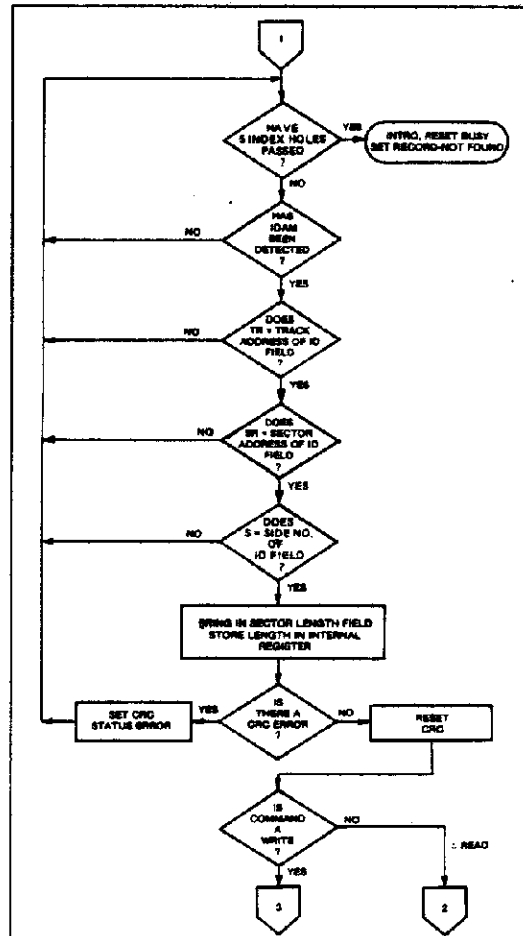
READ SECTOR

Upon receipt of the Read Sector command, the head is loaded, the Busy status bit set, and when an ID field is encountered that has the correct track number, correct sector number, correct side number, and correct CRC, the data field is presented to the computer. The Data Address Mark of the data field must be found within 30 bytes in single density and 43 bytes in double density of the last ID field CRC byte; if not, the Record Not Found status bit is set and the operation is terminated.

When the first character or byte of the data field has been shifted through the DSR, it is transferred to the DR, and DRQ is generated. When the next byte is accumulated in the DSR, it is transferred to the DR and another DRQ is generated. If the Computer has not read the previous contents of the DR before a new character is transferred that character is lost and



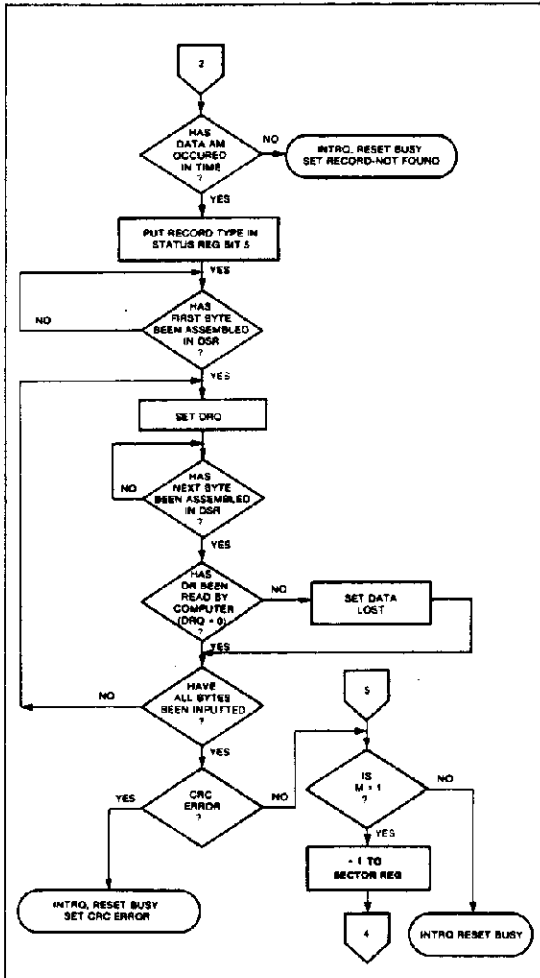
TYPE II COMMAND



TYPE II COMMAND

GAP II	ID AM	TRACK NUMBER	SIDE NUMBER	SECTOR NUMBER	SECTOR LENGTH	CRC 1	CRC 2	GAP II	DATA AM	DATA FIELD	CRC 1	CRC 2
ID FIELD										DATA FIELD		

In MFM only, IDAM and DATA AM are preceded by three bytes of A1 with clock transition between bits 4 and 5 missing.

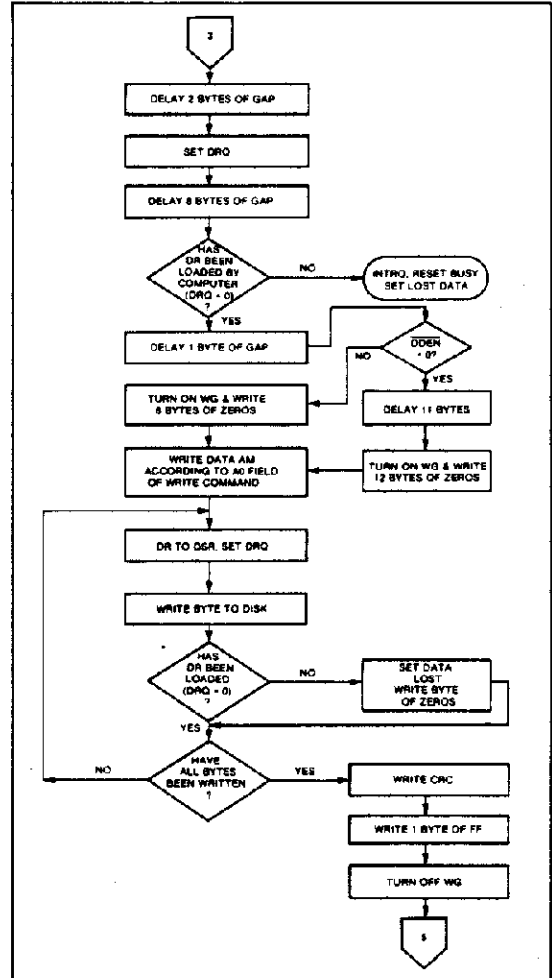


TYPE II COMMAND

the Lost Data Status bit is set. This sequence continues until the complete data field has been inputted to the computer. If there is a CRC error at the end of the data field, the CRC error status bit is set, and the command is terminated (even if it is a multiple record command).

At the end of the Read operation, the type of Data Address Mark encountered in the data field is recorded in the Status Register (Bit 5) as shown below:

STATUS BIT 5	
1	Deleted Data Mark
0	Data Mark



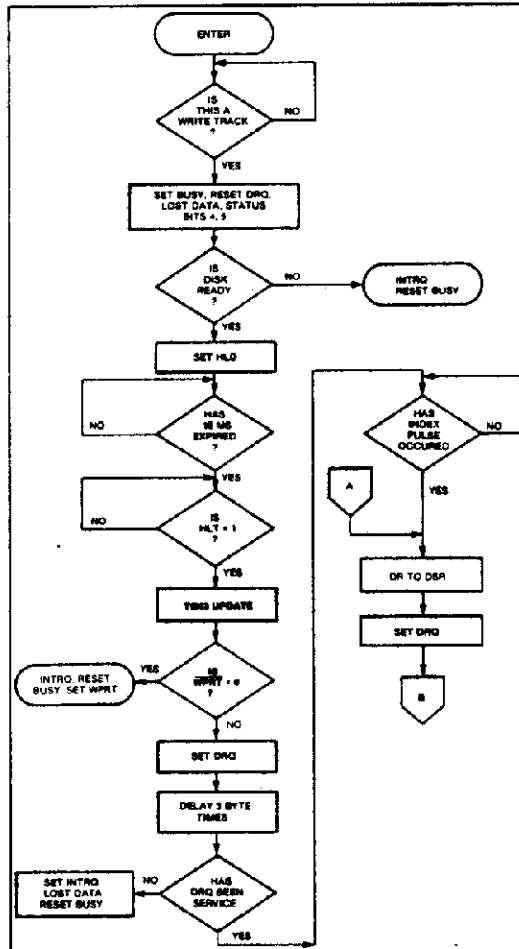
TYPE II COMMAND

WRITE SECTOR

Upon receipt of the Write Sector command, the head is loaded (HLD active) and the Busy status bit is set. When an ID field is encountered that has the correct track number, correct sector number, correct side number, and correct CRC, a DRQ is generated. The FD179X counts off 11 bytes in single density and 22 bytes in double density from the CRC field and the Write Gate (WG) output is made active if the DRQ is serviced (i.e., the DR has been loaded by the computer). If DRQ has not been serviced, the command is terminated and the Lost Data status bit is set. If the DRQ has been serviced, the WG is made active and six bytes of zeros in single density and 12 bytes in double density are

then written on the disk. At this time the Data Address Mark is then written on the disk as determined by the *a0* field of the command as shown below:

<i>a0</i>	Data Address Mark (Bit 0)
1	Deleted Data Mark
0	Data Mark



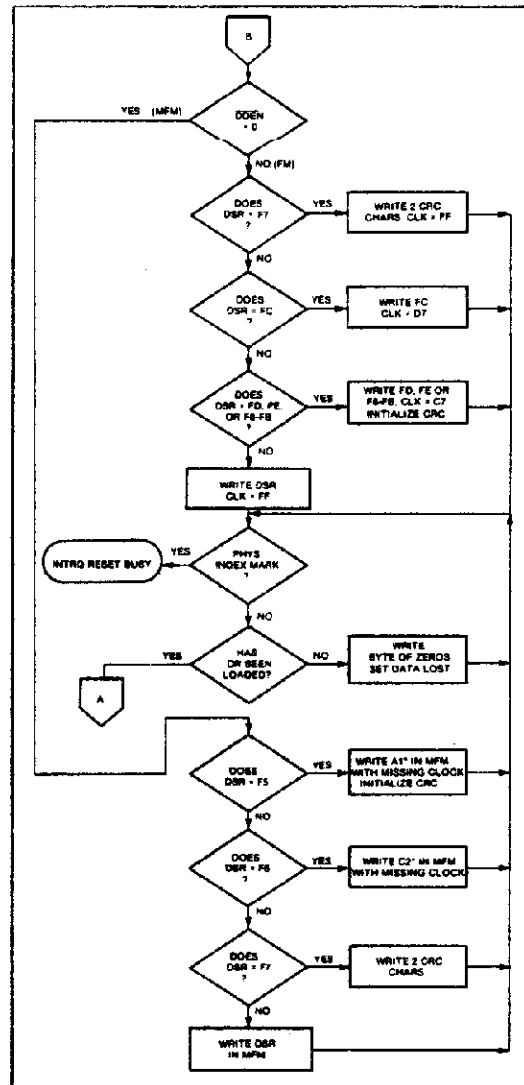
TYPE III COMMAND WRITE TRACK

The FD179X then writes the data field and generates DRQ's to the computer. If the DRQ is not serviced in time for continuous writing the Lost Data Status Bit is set and a byte of zeros is written on the disk. The command is not terminated. After the last data byte has been written on the disk, the two-byte CRC is computed internally and written on the disk followed by one byte of logic ones in FM or in MFM. The WG output is then deactivated.

TYPE III COMMANDS

READ ADDRESS

Upon receipt of the Read Address command, the head is loaded and the Busy Status Bit is set. The



TYPE III COMMAND WRITE TRACK

next encountered ID field is then read in from the disk, and the six data bytes of the ID field are assembled and transferred to the DR, and a DRQ is generated for each byte. The six bytes of the ID field are shown below:

TRACK ADDR	SIDE NUMBER	SECTOR ADDRESS	SECTOR LENGTH	CRC 1	CRC 2
1	2	3	4	5	6

Although the CRC characters are transferred to the computer, the FD179X checks for validity and the CRC error status bit is set if there is a CRC error. The Track Address of the ID field is written into the sector register. At the end of the operation an interrupt is generated and the Busy Status is reset.

READ TRACK

Upon receipt of the Read Track command, the head is loaded and the Busy Status bit is set. Reading starts with the leading edge of the first encountered index pulse and continues until the next index pulse. As each byte is assembled it is transferred to the Data Register and the Data Request is generated for each byte. No CRC checking is performed. Gaps are included in the input data stream. The accumulation of bytes is synchronized to each Address Mark encountered. Upon completion of the command, the interrupt is activated. RG is not activated during the Read Track command.

WRITE TRACK

Upon receipt of the Write Track command, the head is loaded and the Busy Status bit is set. Writing

starts with the leading edge of the first encountered index pulse and continues until the next index pulse, at which time the interrupt is activated. The Data Request is activated immediately upon receiving the command, but writing will not start until after the first byte has been loaded into the Data Register. If the DR has not been loaded by the time the index pulse is encountered the operation is terminated making the device Not Busy, the Lost Data Status Bit is set, and the Interrupt is activated. If a byte is not present in the DR when needed, a byte of zeros is substituted. Address Marks and CRC characters are written on the disk by detecting certain data byte patterns in the outgoing data stream as shown in the table below. The CRC generator is initialized when any data byte from F8 to FE is about to be transferred from the DR to the DSR in FM or by receipt of F5 in MFM.

CONTROL BYTES FOR INITIALIZATION

DATA PATTERN IN DR (HEX)	FD179X INTERPRETATION IN FM (DDEN = 1)	FD1791/3 INTERPRETATION IN MFM (DDEN = 0)
00 thru F4	Write 00 thru F4 with CLK = FF	Write 00 thru F4, in MFM
F5	Not Allowed	Write A1* in MFM, Preset CRC
F6	Not Allowed	Write C2** in MFM
F7	Generate 2 CRC bytes	Generate 2 CRC bytes
F8 thru FB	Write F8 thru FB, Clk = C7, Preset CRC	Write F8 thru FB, in MFM
FC	Write FC with Clk = D7	Write FC in MFM
FD	Write FD with Clk = FF	Write FD in MFM
FE	Write FE, Clk = C7, Preset CRC	Write FE in MFM
FF	Write FF with Clk = FF	Write FF in MFM

*Missing clock transition between bits 4 and 5

**Missing clock transition between bits 3 & 4

TYPE IV COMMAND

FORCE INTERRUPT

This command can be loaded into the command register at any time. If there is a current command under execution (Busy Status Bit set), the command will be terminated and an interrupt will be generated when the condition specified in the l_0 through l_3 field is detected. The interrupt conditions are shown below:

- l_0 = Not-Ready-To-Ready Transition
- l_1 = Ready-To-Not-Ready Transition
- l_2 = Every Index Pulse
- l_3 = Immediate Interrupt (requires reset, see Note)

NOTE: If $l_0 - l_3 = 0$, there is no interrupt generated but the current command is terminated and busy is reset. *This is the only command that will enable the immediate interrupt to clear on a subsequent Load Command Register or Read Status Register.*

STATUS DESCRIPTION

Upon receipt of any command, except the Force Interrupt command, the Busy Status bit is set and the

rest of the status bits are updated or cleared for the new command. If the Force Interrupt Command is received when there is a current command under execution, the Busy status bit is reset, and the rest of the status bits are unchanged. If the Force Interrupt command is received when there is not a current command under execution, the Busy Status bit is reset and the rest of the status bits are updated or cleared. In this case, Status reflects the Type I commands.

The format of the Status Register is shown below:

(BITS)							
7	6	5	4	3	2	1	0
S7	S6	S5	S4	S3	S2	S1	S0

Status varies according to the type of command executed as shown in Table 6.

Table 6. STATUS REGISTER SUMMARY

BIT	ALL TYPE I COMMANDS	READ ADDRESS	READ SECTOR	READ TRACK	WRITE SECTOR	WRITE TRACK
S7	NOT READY	NOT READY	NOT READY	NOT READY	NOT READY	NOT READY
S6	WRITE PROTECT	0	0	0	WRITE PROTECT	WRITE PROTECT
S5	HEAD LOADED	0	RECORD TYPE	0	WRITE FAULT	WRITE FAULT
S4	SEEK ERROR	RNF	RNF	0	RNF	0
S3	CRC ERROR	CRC ERROR	CRC ERROR	0	CRC ERROR	0
S2	TRACK 0	LOST DATA	LOST DATA	LOST DATA	LOST DATA	LOST DATA
S1	INDEX	DRQ	DRQ	DRQ	DRQ	DRQ
S0	BUSY	BUSY	BUSY	BUSY	BUSY	BUSY

STATUS FOR TYPE I COMMANDS

BIT NAME	MEANING
S7 NOT READY	This bit when set indicates the drive is not ready. When reset it indicates that the drive is ready. This bit is an inverted copy of the Ready input and logically 'ored' with MR.
S6 PROTECTED	When set, indicates Write Protect is activated. This bit is an inverted copy of WRPT input.
S5 HEAD LOADED	When set, it indicates the head is loaded and engaged. This bit is a logical "and" of HLD and HLT signals.
S4 SEEK ERROR	When set, the desired track was not verified. This bit is reset to 0 when updated.
S3 CRC ERROR	CRC encountered in ID field.
S2 TRACK 00	When set, indicates Read/Write head is positioned to Track 0. This bit is an inverted copy of the TROO input.
S1 INDEX	When set, indicates index mark detected from drive. This bit is an inverted copy of the IP input.
S0 BUSY	When set command is in progress. When reset no command is in progress.

STATUS BITS FOR TYPE II AND III COMMANDS

BIT NAME	MEANING
S7 NOT READY	This bit when set indicates the drive is not ready. When reset, it indicates that the drive is ready. This bit is an inverted copy of the Ready input and 'ored' with MR. The Type II and III Commands will not execute unless the drive is ready.
S6 WRITE PROTECT	On Read Record: Not Used. On Read Track: Not Used. On any Write: It indicates a Write Protect. This bit is reset when updated.
S5 RECORD TYPE/ WRITE FAULT	On Read Record: It indicates the record-type code from data field address mark. 1 = Deleted Data Mark. 0 = Data Mark. On any Write: It indicates a Write Fault. This bit is reset when updated.
S4 RECORD NOT FOUND (RNF)	When set, it indicates that the desired track, sector, or side were not found. This bit is reset when updated.
S3 CRC ERROR	If S4 is set, an error is found in one or more ID fields; otherwise it indicates error in data field. This bit is reset when updated.
S2 LOST DATA	When set, it indicates the computer did not respond to DRQ in one byte time. This bit is reset to zero when updated.
S1 DATA REQUEST	This bit is a copy of the DRQ output. When set, it indicates the DR is full on a Read Operation or the DR is empty on a Write operation. This bit is reset to zero when updated.
S0 BUSY	When set, command is under execution. When reset, no command is under execution.

FORMATTING THE DISK

(Refer to section on Type III commands for flow diagrams.)

Formatting the disk is a relatively simple task when operating programmed I/O or when operating under DMA control with a large amount of memory. When operating under DMA with limited amount of memory, formatting is a more difficult task. This is because gaps as well as data must be provided at the computer interface.

Formatting the disk is accomplished by positioning the R/W head over the desired track number and issuing the Write Track command. Upon receipt of the Write Track command, the FD179X raises the Data Request signal. At this point in time, the user loads the data register with desired data to be written on the disk. For every byte of information to be written on the disk, a data request is generated. This sequence continues from one index mark to the next index mark. Normally, whatever data pattern appears in the data register is written on the disk with a normal clock pattern. However, if the FD179X detects a data pattern of F5 thru FE in the data register, this is interpreted as data address marks with missing clocks or CRC generation. For instance, in FM an FE pattern will be interpreted as an ID address mark (DATA-FE, CLK-C7) and the CRC will be initialized. An F7 pattern will generate two CRC characters in FM or MFM. As a consequence, the patterns F5 thru FE must not appear in the gaps, data fields, or ID fields. Also, CRC's must be generated by an F7 pattern.

Disks may be formatted in IBM 3740 or System 34 formats with sector lengths of 128, 256, 512, or 1024 bytes.

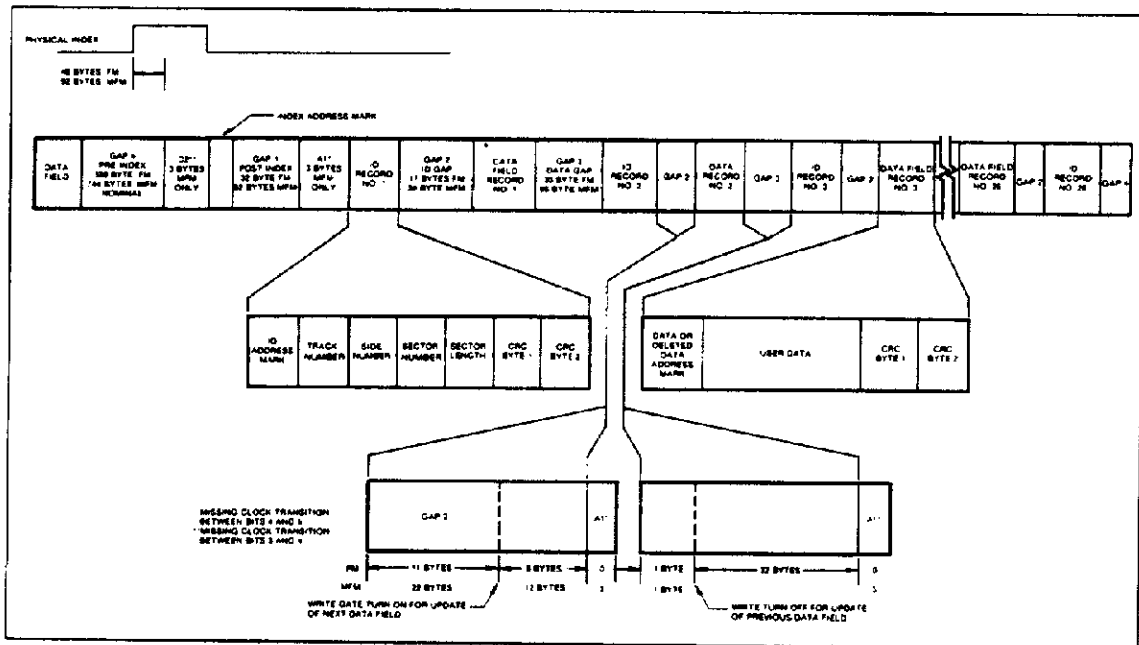
IBM 3740 FORMAT—128 BYTES/SECTOR

Shown below is the IBM single-density format with 128 bytes/sector. In order to format a diskette, the user must issue the Write Track command, and load the data register with the following values. For every byte to be written, there is one data request.

NUMBER OF BYTES	HEX VALUE OF BYTE WRITTEN
40	FF
6	00
1	FC (Index Mark)
26*	FF
6	00
1	FE (ID Address Mark)
1	Track Number
1	Side Number (00 or 01)
1	Sector Number (1 thru 1A)
1	00
1	F7 (2 CRC's written)
11	FF
6	00
1	FB (Data Address Mark)
128	Data (IBM uses E5)
1	F7 (2 CRC's written)
27	FF
247**	FF

*Write bracketed field 26 times

**Continue writing until FD1791 interrupts out. Approx. 247 bytes.



IBM TRACK FORMAT

IBM SYSTEM 34 FORMAT- 256 BYTES/SECTOR

Shown below is the IBM dual-density format with 256 bytes/sector. In order to format a diskette the user must issue the Write Track command and load the data register with the following values. For every byte to be written, there is one data request.

NUMBER OF BYTES	HEX VALUE OF BYTE WRITTEN
80	4E
12	00
3	F6
1	FC (Index Mark)
50*	4E
12	00
3	F6
1	FE (ID Address Mark)
1	Track Number (0 thru 4C)
1	Side Number (0 or 1)
1	Sector Number (1 thru 1A)
1	01
1	F7 (2 CRCs written)
22	4E
12	00
3	F6
1	FB (Data Address Mark)
256	DATA
1	F7 (2 CRCs written)
54	4E
598**	4E

* Write bracketed field 28 times

**Continue writing until FD179X interrupts out.
Approx. 598 bytes.

NON-IBM FORMATS

Variations in the IBM format are possible to a limited extent if the following requirements are met: sector size must be a choice of 128, 512 or 1024 bytes; gap size must be according to the following table. Note that the Index Mark is not required by the FD179X. All gap sizes shown are the minimum values required by the 179X.

	FM	MFM
Gap I	16 bytes FF	16 bytes 4E
Gap II	11 bytes FF 8 bytes 00	22 bytes 4E 12 bytes 00 3 bytes A1
Gap III	10 bytes FF 4 bytes 00	16 bytes 4E 8 bytes 00 3 bytes A1
Gap IV	16 bytes FF	16 bytes 4E

*Byte counts must be exact.

**Byte counts are minimum, except exactly 3 bytes of A1 must be written.

ELECTRICAL CHARACTERISTICS

MAXIMUM RATINGS

V_{DD} With Respect to V_{SS} (Ground) = 15 to -0.3V

Max. Voltage to Any Input With Respect to V_{SS} = 15 to -0.3V

Operating Temperature = 0°C to 70°C

Storage Temperature = -55°C to +125°C

OPERATING CHARACTERISTICS (DC)

T_A = 0°C to 70°C, V_{DD} = +12.0V ± .6V,

V_{SS} = 0V, V_{CC} = +5V ± .25V

I_{DD} = 10 ma Nominal, I_{CC} = 35 ma Nominal

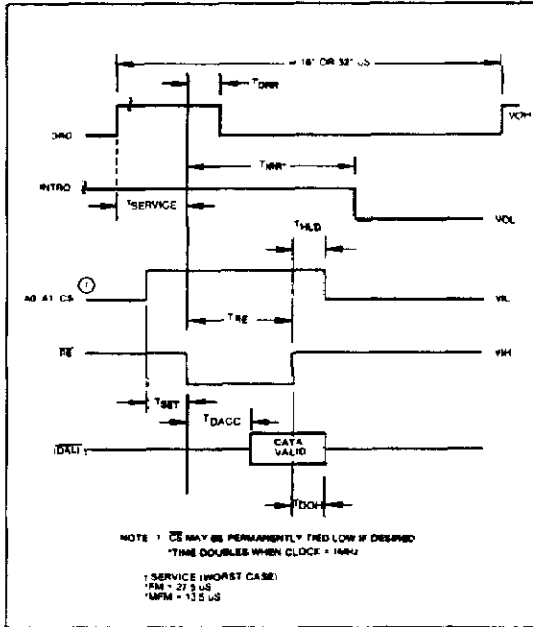
SYMBOL	CHARACTERISTIC	MIN.	TYPE.	MAX.	UNITS	CONDITIONS
I_{in}	Input Leakage			10	μA	$V_{in} = V_{DD}$
I_{OL}	Output Leakage			10	μA	$V_{out} = V_{DD}$
V_{IH}	Input High Voltage	2.8			V	
V_{IL}	Input Low Voltage			0.8	V	
V_{OH}	Output High Voltage	2.8			V	$I_O = 100 \mu A$
V_{OL}	Output Low Voltage			0.45	V	$I_O = 1.6 mA$
P_D	Power Dissipation			0.5	W	

TIMING CHARACTERISTICS

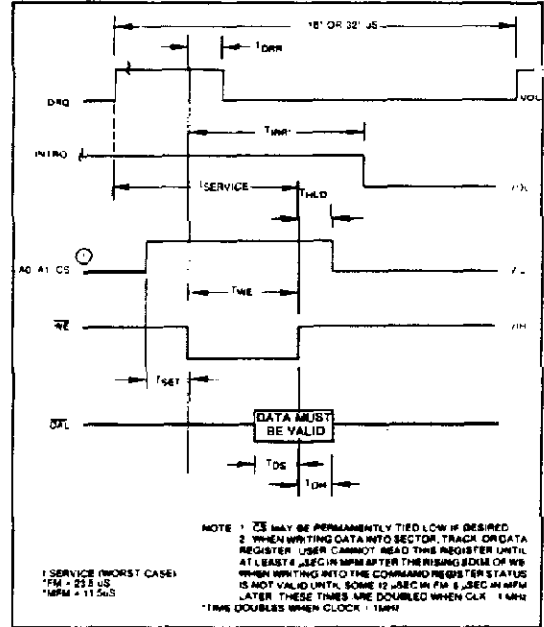
T_A = 0°C to 70°C, V_{DD} = +12V ± .6V, V_{SS} = 0V, V_{CC} = +5V ± .25V

READ ENABLE TIMING

SYMBOL	CHARACTERISTIC	MIN.	TYP.	MAX.	UNITS	CONDITIONS
TSET	Setup ADDR & CS to \overline{RE}	0			nsec	
THLD	Hold ADDR & CS from \overline{RE}	10			nsec	
TRE	\overline{RE} Pulse Width	400			nsec	$C_L = 50 pf$
TDRR	DRQ Reset from \overline{RE}		400	500	nsec	
TIRR	INTRQ Reset from \overline{RE}		500	3000	nsec	See Note 6
TDACC	Data Access from \overline{RE}			300	nsec	$C_L = 50 pf$
TDOH	Data Hold From \overline{RE}	50		150	nsec	$C_L = 50 pf$



READ ENABLE TIMING



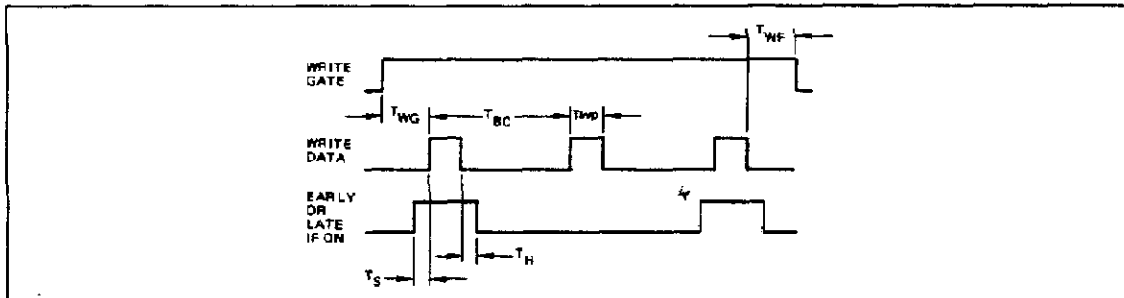
WRITE ENABLE TIMING

WRITE ENABLE TIMING

SYMBOL	CHARACTERISTIC	MIN.	TYP.	MAX.	UNITS	CONDITIONS
TSET	Setup ADDR & CS to WE	50			nsec	
THLD	Hold ADDR & CS from WE	10			nsec	
TWE	WE Pulse Width	350			nsec	
TDRR	DRQ Reset from WE		400	500	nsec	
TIRR	INTRQ Reset from WE		500	3000	nsec	See Note 6
TDS	Data Setup to WE	250			nsec	
TDH	Data Hold from WE	20			nsec	

INPUT DATA TIMING:

SYMBOL	CHARACTERISTIC	MIN.	TYP.	MAX.	UNITS	CONDITIONS
Tpw	Raw Read Pulse Width	100	200		nsec	See Note 1, 2
tbc	Raw Read Cycle Time	1600	2000		nsec	See Note 3
Ta	RCLK Duty (High)	800			nsec	See Note 4, 5
Tb	RCLK Duty (Low)	800			nsec	
Tc	RCLK Cycle Time	1600			nsec	
Tx1	RCLK hold to Raw Read	40			nsec	
Tx2	Raw Read hold to RCLK	40			nsec	See Note 1



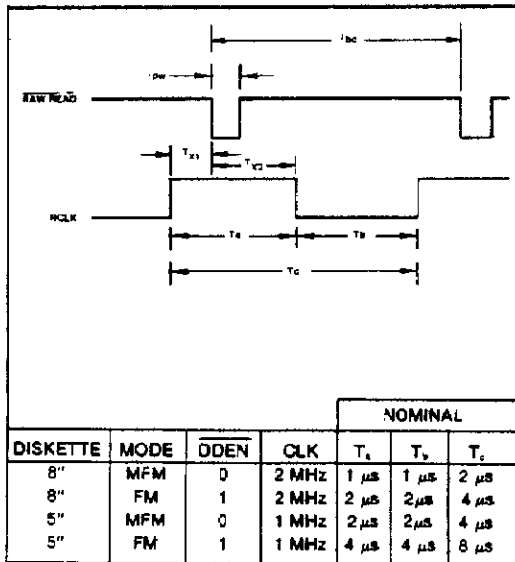
WRITE DATA TIMING

WRITE DATA TIMING: (ALL TIMES DOUBLE WHEN CLK = 1 MHz)

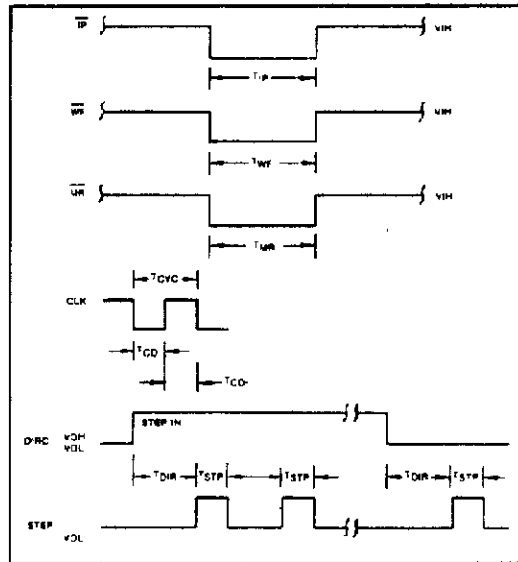
SYMBOL	CHARACTERISTICS	MIN.	TYP.	MAX.	UNITS	CONDITIONS
Twp	Write Data Pulse Width	450	500	550	nsec	FM
Twg	Write Gate to Write Data	150	200	250	nsec	MFM
			2		μ sec	FM
Tbc	Write data cycle Time		1		μ sec	MFM
Ts	Early (Late) to Write Data	125	2,3, or 4		μ sec	\pm CLK Error
Th	Early (Late) From Write Data	125			nsec	MFM
Twi	Write Gate off from WD		2		μ sec	FM
			1		μ sec	MFM

MISCELLANEOUS TIMING:

SYMBOL	CHARACTERISTIC	MIN.	TYP.	MAX.	UNITS	CONDITIONS
TCD ₁	Clock Duty (low)	230	250	26000	nsec	See Note 6
TCD ₂	Clock Duty (high)	200	250	20000	nsec	
TSTP	Step Pulse Output	2 or 4			μ sec	
TDIR	Dir Setup to Step	12			μ sec	
TMR	Master Reset Pulse Width	50			μ sec	
TIP	Index Pulse Width	10			μ sec	See Note 6
TWF	Write Fault Pulse Width	10			μ sec	



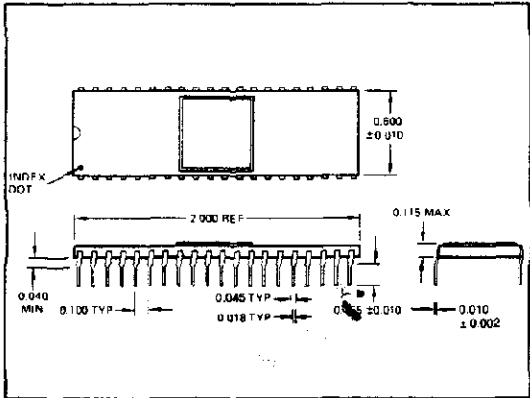
INPUT DATA TIMING



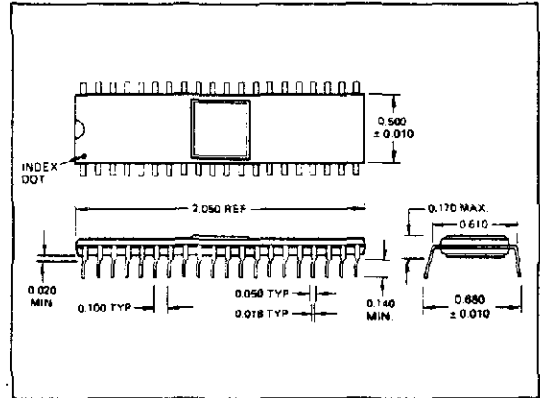
MISCELLANEOUS TIMING

NOTES:

1. Pulse width on RAW READ (Pin 27) is normally 100-300 ns. However, pulse may be any width if pulse is entirely within window. If pulse occurs in both windows, then pulse width must be less than 300 ns for MFM at CLK = 2 MHz and 600 ns for FM at 2 MHz. Times double for 1 MHz.
2. 100 ns. pulses are recommended for 8" MFM.
3. tbc should be 2 μ s, nominal in MFM and 4 μ s nominal in FM. Times double when CLK = 1 MHz.
4. RCLK may be high or low during RAW READ (Polarity is unimportant).
5. RCLK should be forced low when $\overline{VFOE} = 1$ and free-running when $\overline{VFOE} = 0$.
6. Times double when clock = 1 MHz.



FD179XA-01 CERAMIC PACKAGE



FD179XB-01 PLASTIC PACKAGE

This is a preliminary specification with tentative device parameters and may be subject to change after final product characterization is completed.

Information furnished by Western Digital Corporation is believed to be accurate and reliable. However, no responsibility is assumed by Western Digital Corporation for its use; nor any infringements of patents or other rights of third parties which may result from its use. No license is granted by implication or otherwise under any patent or patent rights of Western Digital Corporation. Western Digital Corporation reserves the right to change said circuitry at anytime without notice.

WESTERN DIGITAL
CORPORATION

3128 REDHILL AVENUE, BOX 2180
NEWPORT BEACH, CA 92663 (714) 557-3550, TWX 910-595-1139