| I. C. TABLE |  |
| :---: | :---: |
| $U 1$ | NE 592 |
| $U 2$ | 7406 |
| $U 3$ | MPQ2907 |
| $U 4$ | $C A 3146$ |
| $U 5$ | 7406 |
| $U 6$ | 7400 |
| $U 7$ | 7404 |
| $U 8$ | 7400 |
| $U 9$ | $L M 393$ |
| $U 10$ | 75463 |
| $U 11$ | $N E 592$ |
| $U 12$ | $L M 311$ |
| $U 13$ | 7486 |
| $U 14$ | 7474 |
| $U 15$ | 74221 |
| $U 16$ | 74123 |
| $U 17$ | 7414 |
| $U 18$ | 7438 |
| $U 19$ | $54 U N T$ |
| 88 | $P 1 N$ |
|  |  |
| $U 1 P$ |  |


| PIN LIST |  |  |
| :---: | :---: | :---: |
| CONN. NAME | \# OF PINS | USE |
| 16 | 10 | HEAD |
| 17 | 4 | POWER |
| 18 | 34 | I/O |
| $\lrcorner 9$ | 4 | THO |
| $J 10$ | 6 | MOTOR CNTL.INT.FACE |
| 111 | 2 | WART |
| 112 | 4 | INDEX |


| SPARE |  |
| :---: | :---: |
| I.CATES |  |
| $U 2$ | QTY. |
|  | 1 |
| $U 4$ | 1 |
| $U 5$ | 1 |
| $U 13$ | 1 |


| LAST |  |
| :---: | :---: |
| USED |  |
| $U 19$ | $C 37$ |
| $R .39$ | $R P 11$ |
| TP13 | LS |
| $C R 20$ | $W 9$ |


| APPLICABLE P.C.B REV. LEVEL |  |
| :--- | :--- |

APPLICABLE ASS. REV. LEVEL
6. COLDRS REFER TO HARNESS WIRING.
5. ALL DIODES ARE IN4446.
4. CAPACITORS ARE IN $\mu \mathrm{F}, \pm 10 \%$.
3. ALL IT. RESISTORS ARE $/ 8 \mathrm{~W}$.
2. ALL RESISTORS ARE IN OHMS, $1 / 4 \mathrm{~W}, 5 \%$.

A
11 all odd numbered pins are connected to ground.

NOTES: UNLESS OTHERWISE SPECIFIED






| $I . C . T A B L E$ |  |
| :---: | :---: |
| $U 1$ | $N E 592$ |
| $U 2$ | 7406 |
| $U 3$ | MPQ2907 |
| $U 4$ | $C A 3146$ |
| $U 5$ | 7406 |
| $U 6$ | 7400 |
| $U 7$ | 7404 |
| $U 8$ | 7400 |
| $U 9$ | $L M 393$ |
| $U 10$ | 75463 |
| $U 11$ | $N E 592$ |
| $U 12$ | $L M 311$ |
| $U 13$ | 7486 |
| $U 14$ | 7474 |
| $U 15$ | 74221 |
| $U 16$ | 74123 |
| $U 17$ | 7414 |
| $U 18$ | 7438 |
| $U 19$ | $S H U N T$ |
| $* 8$ | $P I N$ |


| PIN LIST |  |  |
| :---: | :---: | :---: |
| CONN. NAME | \# OF PINS | USE |
| $J 6$ | 10 | HEAD |
| $J 7$ | 4 | POWER |
| $J 8$ | 34 | $I / O$ |
| $\lrcorner 9$ | 4 | TK OO |
| $J 10$ | 6 | MOTOR CNTL.INT.FACE |
| $J 11$ | 2 | WPRT |
| $J 12$ | 4 | INDEX |


| SPARE |  |
| :---: | :---: |
| I.C. | QTES |
| $U 2$ | 1 |
|  |  |
| $U 4$ | 1 |
| $U 5$ | 1 |
| $U 13$ | 1 |


| LAST USED |  |
| :---: | :---: |
| U19 | C 37 |
| $R 39$ | RP11 |
| TP13 | L3 |
| CR20 | $W 9$ |


| APPLICABLE P.C.B REV. LEVEL |  |
| :--- | :--- |
| APPLICABLE ASSY. REV. LEVEL |  |

6. COLORS REFER TO HARNESS WIRING

ALL DIODES ARE $1 N 4446$.
CAPACITIRS ARE IN Mf, $\pm 10 \%$
2. ALL RESISTORS ARE IN OHMS, $1 / 4 \mathrm{~W}, 5 \%$.

A

1) all odd numbered pins are connected to ground.

|  | $10$ | $\begin{aligned} & 17 / 28 \\ & 1 / 282 / \sqrt{20} \\ & \hline \end{aligned}$ | Tandan <br> corporation |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | $\begin{aligned} & \text { MODEL TM-SO } \\ & \text { READ/ WRITE BOARD } \\ & \text { SCHEMATIC } \\ & \text { DOUBLE SIDED } \end{aligned}$ |  |  |
| Totemmecs | Enga |  |  |  |  |
|  | Proin ina ze houncte | 2013782 |  |  |  |
|  |  |  |  |  |  |
| (eneanat |  |  |  |  |  |
| INISH: | MATL |  |  | OwG NO 210441 | N |
|  |  |  | 0 Nor sche owa |






| I.C. TABLE |  |
| :---: | :---: |
| $U 1$ | UDN5712M |
| $U 2$ | UDNS712M |
| $U 3$ | $L M 2917$ |
| $U 4$ | 7406 |
| $U 5$ | 7404 |
| $U 6$ | 7474 |
| $U 7$ | 74191 |
| $U 8$ | 74221 |
| $U 9$ | 75464 |
| $U 10$ | $L M 555$ |


| SPARE GATES |  |  |  |
| :---: | :---: | :---: | :---: |
| I.C. | QTY |  |  |
|  |  |  |  |
| $U 6$ | 1 |  |  |
|  |  |  |  |
| LAST |  |  | USED |
| U10 | CR3 |  |  |
| Q2 | R24 |  |  |


| PIN LIST |  |  |
| :---: | :---: | :---: |
| CONN NAME | \# OFPINS | USE |
| $J 1$ | 4 | SPINDLE MOTOR |
| $J 2$ | 4 | POWER |
| $J 3$ | 6 | STEPPER |
| $J 4$ | 6 | CONTROL |
| $J 5$ | 2 | DISKETTE LOADED |

5. CIL USED FOR TEMP COMP.
6. ALL DIODES ARE IN 4446
7. CAFACITORS ARE INMF $\pm 20 \%$
8. 1\% RESISTORS $1 / 8 \mathrm{~W}$
9. ALL RESISTORS ARE IN OHMS, $1 / 4 \mathrm{w}, 5 \%$
notes: unless otherwise specified

|  | signatures | DATE | Tandan <br> CORPORATION |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | $+\frac{G}{B}$ | 1758182 |  |  |  |
|  |  | 1/22/8; |  |  |  |
|  | 0ef |  | MODEL TM-50 |  |  |
| Comemesion | Envertharath | 2/1/83 |  |  |  |
|  | proi, enca |  | MOTOR CONTROL |  |  |
|  |  |  | SCHEMATIC |  |  |
|  | MATL: |  |  |  |  |
| FINISH: |  |  | SIZE COOE IIENT NO | $210439$ | J JEV |
|  |  |  | Scale Non | 00 NOT SCMLE OWG ${ }^{\text {SHEET }}$ |  |




